

**SECTION 04 20 00
UNIT MASONRY**

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes unit masonry assemblies consisting of the following:
 - 1. Concrete masonry units (CMU).
 - 2. Face brick.
 - 3. Building (common) brick.
 - 4. Hollow brick.
- B. See Division 05 Section "Metal Fabrications" for furnishing steel lintels and shelf angles for unit masonry.
- C. See Division 07 Section "Sheet Metal Flashing and Trim" for furnishing manufactured reglets installed in masonry joints for metal flashing.
- D. Allowances: The following are included under the allowances indicated as specified in Division 01 Section "Allowances."
 - 1. Face brick under the Face Brick Allowances.
 - 2. Preconstruction and field quality-control testing under Testing and Inspecting Allowance.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For reinforcing steel. Detail bending and placement of unit masonry reinforcing bars. Comply with ACI 315, "Details and Detailing of Concrete Reinforcement." [Show elevations of reinforced walls.]
- C. Samples for each type and color of exposed masonry units and colored mortars.
- D. Material Certificates: For each type of product indicated. Include statements of material properties indicating compliance with requirements including compliance with standards and type designations within standards.
 - 1. For masonry units include material test reports substantiating compliance with requirements.
- E. Mix Designs: For each type of mortar and grout. Include description of type and proportions of ingredients.

1.3 QUALITY ASSURANCE

- A. Source Limitations for Masonry units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, through one source from a single manufacture for each product required.
- B. Source Limitations for Mortar materials: Obtain mortar ingredient of a uniform quality, including color for exposed masonry, from a single manufacturer for each cementitious component and from one source or producer for each aggregate.
- C. Preconstruction Testing Service: Owner will engage a qualified independent testing agency to perform preconstruction testing indicated below.
 - 1. Clay Masonry Unit Test: For each type of unit required, per ASTM C 67.
 - 2. Concrete Masonry Unit Test: For each type of unit required, per ASTM C 140.
 - 3. Mortar Test (Property Specification): For each mix required, per ASTM C 780.
 - 4. Grout Test (Compressive Strength): For each mix required, per ASTM C 1019.
- D. Fire-Resistance Ratings: Where indicated, provide materials and construction identical to those of assemblies with fire-resistance ratings determined per ASTM E 119 by a testing and inspecting agency, by equivalent concrete masonry thickness, or by other means, as acceptable to authorities having jurisdiction.
- E. Sample Panels: Build sample panels to verify selections made under sample submittals and to demonstrate aesthetic effects.
 - 1. Build sample panels for each type of exposed unit masonry construction and typical exterior wall in sizes approximately 48 inches long by 48 inches high by full thickness.
 - 2. Include lower corner of window opening framed with stone trim at upper corner of exterior wall mockup approximately 16 inches down from top of mockup; with a 12 inch length of flashing left exposed to view (omit masonry above half of flashing).
 - 3. Approval of sample panels is for color, texture, and blending of masonry units; relationship of mortar to sealant colors to masonry unit colors; tooling of joints; aesthetic qualities of workmanship; and other material and construction qualities specifically approved by CUNY.
 - a. Approval of sample panel does not constitute approval of deviations from the Contract Documents contained in sample panels unless such deviations are specifically approved by CUNY in writing.

1.4 PROJECT CONDITIONS

- A. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

- B. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

1.5 WARRANTY AND GUARANTEE

- A. Special Installer's Guarantee: Installer's standard form in which Installer agrees to repair or replace all items, parts, equipment, etc. that do not comply with performance and other requirements specified in this Section within the specified guarantee period.
 - 1. Guarantee Period: Two (2) years from the date of Substantial Completion.
- B. Special Manufacturer's Warranty: Manufacturer's standard form in which all items, parts, equipment, etc. agrees to repair or replace those that do not comply with performance and other requirements specified in this Section within the specified guarantee period.
 - 1. Guarantee Period: Two (2) years from the date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 COLORS, TEXTURES, AND PATTERNS

- A. Exposed Masonry Units: As selected from manufacturer's full range.

2.3 CONCRETE AND MASONRY LINTELS

- A. Concrete Lintels: Precast units matching concrete masonry units and with reinforcing bars indicated or required to support loads indicated.
- B. Masonry Lintels: Made from bond beam concrete masonry units with reinforcing bars placed as indicated and filled with coarse grout.

2.4 BRICK

- A. General: Provide shapes indicated and as follows:

1. For ends of sills and caps and for similar applications that would otherwise expose unfinished brick surfaces, provide units without cores or frogs and with exposed surfaces finished.
 2. Provide special shapes for applications where shapes produced by sawing would result in sawed surfaces being exposed to view.
- B. Face Brick: ASTM C 216, Grade SW, Type FBX.
1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 5500 psi
 2. Initial Rate of Absorption: Less than 30 g/30 sq. in. per minute when tested per ASTM C 67.
 3. Efflorescence: Provide brick that has been tested according to ASTM C 67 and is rated "not effloresced."
 4. Surface Coating: Brick with colors or textures produced by application of coatings shall withstand 50 cycles of freezing and thawing per ASTM C 67 with no observable difference in the applied finish when viewed from 10 feet.
 5. Size (Actual Dimensions): 3-1/2 inches wide by 2-1/4 inches high by 7-1/2 inches long or 3-5/8 inches wide by 2-1/4 inches high by 7-5/8 inches long.
 6. Products:
 - a. Hebron Brick Company, Goldenrod, modular, smooth as distributed by Consolidated Brick & Building Supplies
 - b. Boulder Creek, 2114-8 Chicago Blend, Modular, smooth.
- C. Building (Common) Brick: ASTM C 62, Grade SW.
1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 5500 psi.
 2. Size: Match size of face brick.

2.5 MORTAR AND GROUT MATERIALS

- A. Portland Cement: ASTM C 150, Type I or II, except Type III may be used for cold-weather construction.
- B. Hydrated Lime: ASTM C 207, Type S.
- C. Masonry Cement: ASTM C 91.
1. Available Products:
 - a. Capital Materials Corporation; Flamingo Color Masonry Cement.
 - b. Essroc, Italcementi Group; Brixment or Velvet.
 - c. Holcim (US) Inc.; Mortamix Masonry Cement or White Mortamix Masonry Cement.
 - d. Lafarge North America Inc.; Magnolia Masonry Cement, Lafarge Masonry Cement or Trinity Super White Masonry Type S.
 - e. Lehigh Cement Company; Lehigh Masonry Cement or Lehigh White Masonry Cement.

- f. National Cement Company, Inc.; Coosa Masonry Cement.
 - g. Or approved equal
- D. Mortar Pigments: Iron oxides and chromium oxides, compounded for use in mortar mixes. Use only pigments with a record of satisfactory performance in masonry mortar.
- 1. Available Products:
 - a. Bayer Corporation, Industrial Chemicals Div.; Bayferrox Iron Oxide Pigments.
 - b. Davis Colors; True Tone Mortar Colors.
 - c. Solomon Grind-Chem Services, Inc.; SGS Mortar Colors.
 - d. Or approved equal
- E. Colored Cement Product: Packaged blend made from portland cement and lime or masonry cement and mortar pigments, all complying with specified requirements, and containing no other ingredients.
- 1. Formulate blend as required to produce color indicated or, if not indicated, as selected from manufacturer's standard colors.
 - 2. Available Products:
 - a. Colored Portland Cement-Lime Mix:
 - 1) Capital Materials Corporation; Riverton Portland Cement Lime Custom Color.
 - 2) Holcim (US) Inc.; Rainbow Mortamix Custom Color Cement/Lime.
 - 3) Lafarge North America Inc.; Eaglebond.
 - 4) Lehigh Cement Company; Lehigh Custom Color Portland/Lime Cement.
 - 5) Or approved equal
 - b. Colored Masonry Cement:
 - 1) Capital Materials Corporation; Flamingo Color Masonry Cement.
 - 2) Essroc, Italcementi Group; Brixment-in-Color.
 - 3) Holcim (US) Inc.; Rainbow Mortamix Custom Color Masonry Cement.
 - 4) Lafarge North America Inc.; Florida Custom Color Masonry or Magnolia Masonry Cement.
 - 5) Lehigh Cement Company; Lehigh Custom Color Masonry Cement.
 - 6) National Cement Company, Inc.; Coosa Masonry Cement.
 - 7) Or approved equal
- F. Aggregate for Mortar: ASTM C 144.
- 1. For joints less than 1/4 inch thick, use aggregate graded with 100 percent passing the No. 16 sieve.
 - 2. Colored-Mortar Aggregates: Natural sand or crushed stone of color necessary to produce required mortar color.

- G. Aggregate for Grout: ASTM C 404.
- H. Cold-Weather Admixture: Nonchloride, noncorrosive, accelerating admixture complying with ASTM C 494/C 494M, Type C, and recommended by manufacturer for use in masonry mortar of composition indicated.
 - 1. Available Products:
 - a. Addiment Incorporated; Mortar Kick.
 - b. Euclid Chemical Company (The); Accelguard 80.
 - c. Grace Construction Products, a unit of W. R. Grace & Co. - Conn.; Morset.
 - d. Sonneborn, Div. of ChemRex; Trimix-NCA.
 - e. Or approved equal
- I. Water: Potable.

2.6 REINFORCEMENT

- A. Uncoated Steel Reinforcing Bars: ASTM A 615, Grade 60.
- B. Masonry Joint Reinforcement: ASTM A 951; mill galvanized, carbon-steel wire for interior walls and hot-dip galvanized, carbon-steel wire for exterior walls.
 - 1. Wire Size for Side Rods: W2.8 or 0.188-inch diameter.
 - 2. Wire Size for Cross Rods: W1.7 or 0.148-inch diameter.
 - 3. Wire Size for Veneer Ties: W2.8 or 0.188-inch diameter.
 - 4. Spacing of Cross Rods, Tabs, and Cross Ties: Not more than 16 inches o.c.
 - 5. Single-Wythe Masonry: Either ladder or truss type with single pair of side rods.
 - 6. Multiwythe Masonry:
 - a. Ladder type with 1 side rod at each face shell of hollow masonry units more than 4 inches in width, plus 1 side rod at each wythe of masonry 4 inches or less in width.
 - b. Tab type, with 1 side rod at each face shell of backing wythe and with rectangular tabs sized to extend at least halfway through facing wythe but with at least 5/8-inch cover on outside face.
 - c. Adjustable (two-piece) type, with one side rod at each face shell of backing wythe and with ties that extend into facing wythe. Ties engage eyes or slots in reinforcement and extend at least halfway through facing wythe but with at least 5/8-inch cover on outside face. [**Ties** have hooks or clips to engage a continuous wire in the facing wythe.]
 - 7. Veneers Anchored with Seismic Masonry-Veneer Anchors: Single 0.188-inch-diameter, hot-dip galvanized, carbon-steel continuous wire.

2.7 TIES AND ANCHORS

- A. Materials:

1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A 82; with ASTM A 153, Class B-2 coating.
 2. Steel Sheet, Galvanized after Fabrication: ASTM A 1008, Commercial Steel, hot-dip galvanized after fabrication to comply with ASTM A 153.
 3. Steel Plates, Shapes, and Bars: ASTM A 36.
- B. Wire Ties, General: Unless otherwise indicated, size wire ties to extend at least halfway through veneer but with at least 5/8-inch cover on outside face. Outer ends of wires are bent 90 degrees and extend 2 inches parallel to face of veneer.
- C. Individual Wire Ties: Rectangular units with closed ends and not less than 4 inches wide.
1. Wire: Fabricate from 3/16-inch diameter, hot-dip galvanized steel wire.
- D. Adjustable Anchors for Connecting to Structure: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.
1. Anchor Section for Welding to Steel Frame: Crimped 1/4-inch-diameter, hot-dip galvanized steel wire.
 2. Tie Section: Triangular-shaped wire tie, sized to extend within 1 inch of masonry face, made from 0.188-inch-diameter, hot-dip galvanized steel wire.
 3. Connector Section for Concrete: Dovetail tabs for inserting into dovetail slots in concrete and attached to tie section; formed from 0.097-inch thick, steel sheet, galvanized after fabrication.
- E. Partition Top anchors: 0.097-inch thick metal plate with 3/8-inch diameter metal rod 6 inches long welded to plate and with closed-end plastic tube fitted over rod that allows rod to move in and out of tube. Fabricate from steel, hot-dip galvanized after fabrication.
- F. Rigid Anchors: Fabricate from steel bars 1-1/2 inches wide by 1/4 inch thick by 24 inches long, with ends turned up 2 inches or with cross pins.
1. Corrosion Protection: Hot-dip galvanized to comply with ASTM A 153.
- G. Adjustable Masonry-Veneer Anchors
1. General: Provide anchors that allow vertical adjustment but resist tension and compression forces perpendicular to plane of wall, for attachment over sheathing to wood or metal studs, and as follows:
 - a. Structural Performance Characteristics: Capable of withstanding a 100-lbf load in both tension and compression without deforming or developing play in excess of 0.05 inch.
 2. Screw-Attached, Masonry-Veneer Anchors: Units consisting of a wire tie and a metal anchor section.

- a. Anchor Section: Rib-stiffened, sheet metal plate with screw holes top and bottom, and slotted holes for inserting wire tie.
 - b. Fabricate sheet metal anchor sections from 0.097-inch thick, steel sheet, galvanized after fabrication.
 - c. Wire Ties: Triangular-, rectangular-, or T-shaped wire ties fabricated from 0.188-inch diameter, hot-dip galvanized steel wire.
 - d. Available Products:
 - 1) Dayton Superior Corporation, Dur-O-Wal Division; D/A 213 or D/A 210 with D/A 700-708.
 - 2) Heckmann Building Products Inc.; 315-D with 316.
 - 3) Hohmann & Barnard, Inc.; DW-10HS.
 - 4) Wire-Bond; 1004, Type III or RJ-711.
 - 5) Or approved equal
3. Seismic Masonry-Veneer Anchors: Units consisting of a metal anchor section and a connector section designed to engage a continuous wire embedded in the veneer mortar joint.
- a. Anchor Section: Rib-stiffened, sheet metal plate with screw holes top and bottom, and slotted holes for inserting connector section.
 - b. Connector Section: Rib-stiffened, sheet metal bent plate; sheet metal clip; or wire tie and rigid extruded vinyl clip designed to engage continuous wire. Size connector to extend at least halfway through veneer but with at least 5/8-inch cover on outside face.
 - c. Fabricate sheet metal anchor sections and other sheet metal parts from 0.097-inch thick, steel sheet, galvanized after fabrication.
 - d. Fabricate wire connector sections from 0.188-inch diameter, hot-dip galvanized, carbon-steel wire.
 - e. Available Products:
 - 1) Dayton Superior Corporation, Dur-O-Wal Division; D/A 213S.
 - 2) Hohmann & Barnard, Inc.; DW-10-X-Seismicclip.
 - 3) Wire-Bond; RJ-711 with Wire-Bond clip.
 - 4) Or approved equal

2.8 EMBEDDED FLASHING MATERIALS

- A. Metal Flashing: Provide metal flashing, where flashing is exposed or partly exposed and where indicated, complying with Division 07 Section "Sheet Metal Flashing and Trim."
1. Metal Drip Edges: Fabricate from stainless steel. Extend at least 3 inches into wall and 1/2 inch out from wall, with outer edge bent down 30 degrees and hemmed.
 2. Metal Flashing Terminations: Fabricate from stainless steel. Extend at least 3 inches into wall and out to exterior face of wall. At exterior face of wall, bend metal back on itself for 3/4 inch and down into joint 3/8 inch to form a stop for retaining sealant backer rod.

3. Metal Expansion-Joint Strips: Fabricate from stainless steel to shapes indicated.
- B. Flexible Flashing: For flashing not exposed to the exterior, use one of the following, unless otherwise indicated:
1. Copper-Laminated Flashing: 7-oz. /sq. ft. copper sheet bonded with asphalt between 2 layers of glass-fiber cloth.
 - a. Available Products:
 - 1) Advanced Building Products Inc.; Copper Fabric Flashing.
 - 2) AFCO Products Inc.; Copper Fabric.
 - 3) Hohmann & Barnard, Inc.; H & B C-Fab Flashing.
 - 4) Phoenix Building Products; Type FCC-Fabric Covered Copper.
 - 5) Polytite Manufacturing Corp.; Copper Fabric Flashing.
 - 6) Sandell Manufacturing Co., Inc.; Copper Fabric Flashing.
 - 7) York Manufacturing, Inc.; York Copper Fabric Flashing.
 - 8) Or approved equal
 2. Rubberized-Asphalt Flashing: Composite flashing product consisting of a pliable, adhesive rubberized-asphalt compound, bonded to a high-density, cross-laminated polyethylene film to produce an overall thickness of not less than 0.040 inch.
 - a. Available Products:
 - 1) Advanced Building Products Inc.; Peel-N-Seal.
 - 2) Carlisle Coatings & Waterproofing; CCW-705-TWF Thru-Wall Flashing.
 - 3) Dayton Superior Corporation, Dur-O-Wal Division; Dur-O-Barrier-44.
 - 4) Grace Construction Products, a unit of W. R. Grace & Co. - Conn.; Perm-A-Barrier Wall Flashing.
 - 5) Heckmann Building Products Inc.; No. 82 Rubberized-Asphalt Thru-Wall Flashing.
 - 6) Hohmann & Barnard, Inc.; Textroflash.
 - 7) Polyguard Products, Inc.; Polyguard 300.
 - 8) Polytite Manufacturing Corp.; Poly-Barrier Self-Adhering Wall Flashing.
 - 9) Williams Products, Inc.; Everlastic MF-40.
 - 10) Or approved equal
 3. Elastomeric Thermoplastic Flashing: Composite flashing product consisting of a polyester-reinforced ethylene interpolymer alloy 0.025 inch thick, with a 0.015-inch thick coating of rubberized-asphalt adhesive.
 - a. Available Products:
 - 1) Hyload, Inc.; Hyload Cloaked Flashing System.
 - 2) Or approved equal

4. EPDM Flashing: Sheet flashing product made from ethylene-propylene-diene terpolymer, complying with ASTM D 4637, and 0.040 inch thick.
 - a. Available Products:
 - 1) Carlisle Coatings & Waterproofing; Pre-Kleened EPDM Thru-Wall Flashing.
 - 2) Firestone Building Products; FlashGuard.
 - 3) Heckmann Building Products Inc.; No. 81 EPDM Thru-Wall Flashing.
 - 4) Or approved equal
 - C. Solder and Sealants for Sheet Metal Flashings: As specified in Division 07 Section "Sheet Metal Flashing and Trim."
 - D. Adhesives, Primers, and Seam Tapes for Flashings: Flashing manufacturer's standard products or products recommended by flashing manufacturer.

2.9 MISCELLANEOUS MASONRY ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; formulated from neoprene.
- B. Preformed Control-Joint Gaskets: Made from styrene-butadiene-rubber compound, complying with ASTM D 2000, Designation M2AA-805 or PVC, complying with ASTM D 2287, Type PVC-65406 and designed to fit standard sash block and to maintain lateral stability in masonry wall.
- C. Bond-Breaker Strips: Asphalt-saturated, organic roofing felt complying with ASTM D 226, Type I (No. 15 asphalt felt).
- D. Weep/Vent Products: Use one of the following, unless otherwise indicated:
 1. Rectangular Plastic Weep/Vent Tubing: Clear butyrate, 3/8"X1-1/2" by 3-1/2 inches long.
 2. Cellular Plastic Weep/Vent: One-piece, flexible extrusion made from UV-resistant polypropylene copolymer, full height and width of head joint and depth 1/8 inch less than depth of outer wythe, in color selected from manufacturer's standard.
 - a. Available Products:
 - 1) Advanced Building Products Inc.; Mortar Maze weep vent.
 - 2) Dayton Superior Corporation, Dur-O-Wal Division; Cell Vents.
 - 3) Heckmann Building Products Inc.; No. 85 Cell Vent.
 - 4) Hohmann & Barnard, Inc.; Quadro-Vent.
 - 5) Wire-Bond; Cell Vent.
 - 6) Or approved equal

3. Mesh Weep/Vent: Free-draining mesh; made from polyethylene strands, full height and width of head joint and depth 1/8 inch less than depth of outer wythe; in color selected from manufacturer's standard.
 - a. Available Products:
 - 1) Mortar Net USA, Ltd.; Mortar Net Weep Vents.
 - 2) Or approved equal
- E. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will not degrade within the wall cavity.
 1. Provide one of the following configurations:
 - a. Strips, full-depth of cavity and 10 inches wide, with dovetail shaped notches 7 inches deep.
 - b. Strips, not less than 1-1/2 inches thick and 10 inches wide, with dimpled surface designed to catch mortar droppings and prevent weep holes from being clogged with mortar.
 - c. Sheets or strips full depth of cavity and installed to full height of cavity.
 2. Available Products:
 - a. Advanced Building Products Inc.; **[Mortar Break] [Mortar Break II]**.
 - b. Archovations, Inc.; CavClear Masonry Mat.
 - c. Dayton Superior Corporation, Dur-O-Wal Division; Polytite MortarStop.
 - d. Mortar Net USA, Ltd.; Mortar Net.
 - e. Or approved equal

2.10 INSULATION

- A. Loose-Granular Fill Insulation: Perlite complying with ASTM C 549, Type II (surface treated for water repellency and limited moisture absorption) or Type IV (surface treated for water repellency and to limit dust generation).
- B. Molded-Polystyrene Insulation Units: Rigid, cellular thermal insulation formed by the expansion of polystyrene-resin beads or granules in a closed mold to comply with ASTM C 578, Type I. Provide specially shaped units designed for installing in cores of masonry units.
 1. Available Products:
 - a. Concrete Block Insulating Systems; Korfil.
 - b. Shelter Enterprises Inc.; Omni Core.
 - c. Or approved equal
- C. Extruded-Polystyrene Board Insulation: ASTM C 578, Type IV, closed-cell product extruded with an integral skin.

- D. Polyisocyanurate Board Insulation: ASTM C 1289, Type I (aluminum-foil-faced), Class 2 (glass-fiber-reinforced).

2.11 MASONRY CLEANERS

- A. Proprietary Acidic Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains from new masonry without damaging masonry. Use product approved for intended use by cleaner manufacturer and manufacturer of masonry units being cleaned.
1. Available Manufacturers:
 - a. Diedrich Technologies, Inc.
 - b. EaCo Chem, Inc.
 - c. ProSoCo, Inc.
 - d. Or approved equal

2.12 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, unless otherwise indicated.
1. Do not use calcium chloride in mortar or grout.
 2. Limit cementitious materials in mortar for exterior and reinforced masonry to portland cement and lime.
 3. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Mortar for Unit Masonry: Comply with ASTM C 270 [BIA Technical Notes 8A], Property Specification.
1. For masonry below grade or in contact with earth, use Type S.
 2. For reinforced masonry, use Type S.
 3. For mortar parge coats, use Type N.
 4. For exterior, above-grade, load-bearing and non-load-bearing walls and parapet walls; for interior load-bearing walls; for interior non-load-bearing partitions; and for other applications where another type is not indicated, use Type N.
- C. Pigmented Mortar: Use colored cement product. Do not add pigments to colored cement products.
1. Pigments shall not exceed 10 percent of portland cement by weight.
 2. Pigments shall not exceed 5 percent of masonry cement by weight.
- D. Grout for Unit Masonry: Comply with ASTM C 476.

1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with Table 1.15.1 in ACI 530.1/ASCE 6/TMS 602 for dimensions of grout spaces and pour height.
 2. Provide grout with a slump of 8 to 11 inches as measured according to ASTM C 143.
- E. Epoxy Pointing Mortar: Mix epoxy pointing mortar to comply with mortar manufacturer's written instructions.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Use full-size units without cutting if possible. If cutting is required, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
- B. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures.
- C. Wetting of Brick: Wet brick before laying if initial rate of absorption exceeds 30 g/30 sq. in. per minute when tested per ASTM C 67. Allow units to absorb water so they are damp but not wet at time of laying.
- D. Comply with tolerances in ACI 530.1/ASCE 6/TMS 602 and with the following:
 1. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 1/2 inch maximum.
 2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 1/2 inch maximum.

3.2 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond; do not use units with less than nominal 4-inch horizontal face dimensions at corners or jambs.
- C. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.

- D. Fill space between steel frames and masonry solidly with mortar, unless otherwise indicated.
- E. Fill cores in hollow concrete masonry units with grout 24 inches under bearing plates, beams, lintels, posts, and similar items, unless otherwise indicated.

3.3 MORTAR BEDDING AND JOINTING

- A. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
- B. Lay structural-clay tile as follows:
 - 1. Lay vertical-cell units with full head joints, unless otherwise indicated. Provide bed joints with full mortar coverage on face shells and webs.
 - 2. Lay horizontal-cell units with full bed joints, unless otherwise indicated. Keep drainage channels, if any, free of mortar. Form head joints with sufficient mortar so excess will be squeezed out as units are placed in position.
 - 3. Maintain joint thicknesses indicated except for minor variations required to maintain bond alignment. If not indicated, lay walls with 1/4- to 3/8-inch- thick joints.
 - 4. Where epoxy-mortar pointed joints are indicated, rake out setting mortar to a uniform depth of 1/4 inch and point with epoxy mortar.
- C. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness, unless otherwise indicated.
- D. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint), unless otherwise indicated.

3.4 COMPOSITE MASONRY

- A. Bond wythes of composite masonry together using one of the following methods:
 - 1. Individual Metal Ties: Provide ties as shown installed in horizontal joints, but not less than one metal tie for 2.67 sq. ft. of wall area spaced not to exceed 24 inches o.c. horizontally and 16 inches o.c. vertically. Stagger ties in alternate courses. Provide additional ties within 12 inches of openings and space not more than 36 inches apart around perimeter of openings. At intersecting and abutting walls, provide ties at no more than 24 inches o.c. vertically.
 - 2. Masonry Joint Reinforcement: Installed in horizontal mortar joints.
 - a. Where bed joints of both wythes align, use ladder-type reinforcement extending across both wythes.
 - b. Where bed joints of wythes do not align, use adjustable (two-piece) type reinforcement with continuous horizontal wire in facing wythe attached to ties.

- B. Collar Joints: Solidly fill collar joints by parging face of first wythe that is laid and shoving units of other wythe into place.
- C. Collar Joints in Clay Tile Masonry: After each course is laid, fill the vertical, longitudinal joint between wythes solidly with mortar at exterior walls, except cavity walls.
- D. Corners: Provide interlocking masonry unit bond in each wythe and course at corners, unless otherwise indicated.
- E. Intersecting and Abutting Walls: Unless vertical expansion or control joints are shown at juncture, bond walls together as follows:
 - 1. Provide individual metal ties not more than 16 inches o.c.
 - 2. Provide continuity with masonry joint reinforcement by using prefabricated T-shaped units.
 - 3. Provide rigid metal anchors not more than 48 inches o.c. If used with hollow masonry units, embed ends in mortar-filled cores.

3.5 CAVITY WALLS

- A. Bond wythes of cavity walls together using one of the following methods:
 - 1. Individual Metal Ties: Provide ties as shown installed in horizontal joints, but not less than one metal tie for 2.67 sq. ft. of wall area spaced not to exceed 24 inches o.c. horizontally and 16 inches o.c. vertically. Stagger ties in alternate courses. Provide additional ties within 12 inches of openings and space not more than 36 inches apart around perimeter of openings. At intersecting and abutting walls, provide ties at no more than 24 inches o.c. vertically.
 - 2. Masonry Joint Reinforcement: Installed in horizontal mortar joints.
 - a. Where bed joints of both wythes align, use ladder-type reinforcement extending across both wythes.
 - b. Where bed joints of wythes do not align, use adjustable (two-piece) type reinforcement with continuous horizontal wire in facing wythe attached to ties.
 - c. Where one wythe is of clay masonry and the other of concrete masonry, use adjustable (two-piece) type reinforcement with continuous horizontal wire in facing wythe attached to ties to allow for differential movement regardless of whether bed joints align.
 - 3. Masonry Veneer Anchors: Comply with requirements for anchoring masonry veneers.
- B. Keep cavities clean of mortar droppings and other materials during construction. Bevel beds away from cavity, to minimize mortar protrusions into cavity. Do not attempt to trowel or remove mortar fins protruding into cavity.
- C. Parge cavity face of backup wythe in a single coat approximately 3/8 inch thick. Trowel face of parge coat smooth.

- D. Coat cavity face of backup wythe to comply with Division 07 Section "Bituminous Dampproofing."
- E. Installing Cavity-Wall Insulation: Place small dabs of adhesive, spaced approximately 12 inches o.c. both ways, on inside face of insulation boards, or attach with plastic fasteners designed for this purpose. Fit insulation between wall ties and other confining obstructions, with edges butted tightly. Press units firmly against inside wythe of masonry.

3.6 MASONRY-CELL INSULATION

- A. Install molded-polystyrene insulation units into masonry unit cells before laying units.

3.7 MASONRY JOINT REINFORCEMENT

- A. General: Install in mortar with a minimum cover of 5/8 inch on exterior side of walls, 1/2 inch elsewhere. Lap reinforcement a minimum of 6 inches.
- B. Interrupt joint reinforcement at control and expansion joints, unless otherwise indicated.
- C. Provide continuity at wall intersections by using prefabricated T-shaped units.
- D. Provide continuity at corners by using prefabricated L-shaped units.

3.8 ANCHORING MASONRY TO STRUCTURAL MEMBERS

- A. Anchor masonry to structural members where masonry abuts or faces structural members to comply with the following:
 - 1. Provide an open space not less than 1 inch in width between masonry and structural member, unless otherwise indicated.
 - 2. Anchor masonry to structural members with anchors embedded in masonry joints and attached to structure.
 - 3. Space anchors as indicated, but not more than 24 inches o.c. vertically and 36 inches o.c. horizontally.

3.9 ANCHORING MASONRY VENEERS

- A. Anchor masonry veneers to wall framing with seismic masonry-veneer anchors to comply with the following requirements:
 - 1. Fasten screw-attached seismic anchors through sheathing to wall framing with metal fasteners of type indicated. Use two fasteners.
 - 2. Embed tie sections, connector sections and continuous wire in masonry joints. Provide not less than 2 inches of air space between back of masonry veneer and face of sheathing.

3. Locate anchor sections to allow maximum vertical differential movement of ties up and down.
4. Space anchors as indicated, but not more than 16 inches o.c. vertically and 24 inches o.c. horizontally with not less than 1 anchor for each 2.67 sq. ft. of wall area. Install additional anchors within 12 inches of openings and at intervals, not exceeding 36 inches, around perimeter.

3.10 FLASHING, WEEP HOLES, CAVITY DRAINAGE, AND VENTS

- A. General: Install embedded flashing and weep holes in masonry at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated. Install vents at shelf angles, ledges, and other obstructions to upward flow of air in cavities as required.
- B. Install flashing as follows, unless otherwise indicated:
 1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing as recommended by flashing manufacturer.
 2. At lintels and shelf angles, extend flashing a minimum of 6 inches into masonry at each end. At heads and sills, extend flashing 6 inches at ends and turn up not less than 2 inches to form end dams.
 3. Install metal drip edges beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2 inch back from outside face of wall and adhere flexible flashing to top of metal drip edge.
 4. Install metal flashing termination beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2 inch back from outside face of wall and adhere flexible flashing to top of metal flashing termination.
- C. Install weep holes in head joints in exterior wythes of first course of masonry immediately above embedded flashing and as follows:
 1. Use specified weep/vent products to form weep holes.
 2. Space weep holes 24 inches o.c., unless otherwise indicated.
 3. Cover cavity side of weep holes with plastic insect screening at cavities insulated with loose-fill insulation.
- D. Place cavity drainage material in cavities to comply with configuration requirements for cavity drainage material in Part 2 "Miscellaneous Masonry Accessories" Article.
- E. Install vents in head joints in exterior wythes at spacing indicated. Use specified weep/vent products to form vents.
 1. Close cavities off vertically and horizontally with blocking in manner indicated. Install through-wall flashing and weep holes above horizontal blocking.

3.11 REINFORCED UNIT MASONRY INSTALLATION

- A. Temporary Formwork and Shores: Construct formwork and shores as needed to support reinforced masonry elements during construction.
 - 1. Construct formwork to provide shape, line, and dimensions of completed masonry as indicated. Make forms sufficiently tight to prevent leakage of mortar and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.
 - 2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other temporary loads that may be placed on them during construction.
- B. Placing Reinforcement: Comply with requirements in ACI 530.1/ASCE 6/TMS 602.
- C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.
 - 1. Comply with requirements in ACI 530.1/ASCE 6/TMS 602 for cleanouts and for grout placement, including minimum grout space and maximum pour height.
 - 2. Limit height of vertical grout pours to not more than 60 inches.

3.12 FIELD QUALITY CONTROL

- A. Inspectors: Owner will engage qualified independent inspectors to perform inspections and prepare reports. Allow inspectors access to scaffolding and work areas, as needed to perform inspections.
 - 1. Place grout only after inspectors have verified compliance of grout spaces and grades, sizes, and locations of reinforcement.
- B. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to perform field tests and inspections indicated below and prepare test reports:
 - 1. Payment for these services will be made **[by Owner] [from Testing and Inspecting Allowance, as authorized by Change Orders]**.
- C. Testing Frequency: One set of tests for each 5000 sq. ft. of wall area or portion thereof.
- D. Clay Masonry Unit Test: For each type of unit provided, per ASTM C 67.
- E. Concrete Masonry Unit Test: For each type of unit provided, per ASTM C 140.
- F. Mortar Test (Property Specification): For each mix provided, per ASTM C 780. Test mortar for mortar air content and compressive strength.
- G. Grout Test (Compressive Strength): For each mix provided, per ASTM C 1019.

3.13 PARGING

- A. Parge exterior faces of below-grade masonry walls, where indicated, in 2 uniform coats to a total thickness of 3/4 inch with a steel-trowel finish. Form a wash at top of parging and a cove at bottom. Damp-cure parging for at least 24 hours and protect parging until cured.

3.14 CLEANING

- A. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- B. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
1. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes.
 2. Protect adjacent surfaces from contact with cleaner.
 3. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.
 4. Clean brick by bucket-and-brush hand-cleaning method described in BIA Technical Notes 20.
 5. Clean masonry with a proprietary acidic cleaner applied according to manufacturer's written instructions.
 6. Clean concrete masonry by cleaning method indicated in NCMA TEK 8-2A applicable to type of stain on exposed surfaces.

3.15 MASONRY WASTE DISPOSAL

- A. Waste Disposal as Fill Material: Dispose of clean masonry waste, including excess or soil-contaminated sand, waste mortar, and broken masonry units, by crushing and mixing with fill material as fill is placed.
1. Do not dispose of masonry waste as fill within 18 inches of finished grade.
 2. Remove excess clean masonry waste that cannot be used as fill, as described above, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION